Console Mtd. Delivery Unit Installation

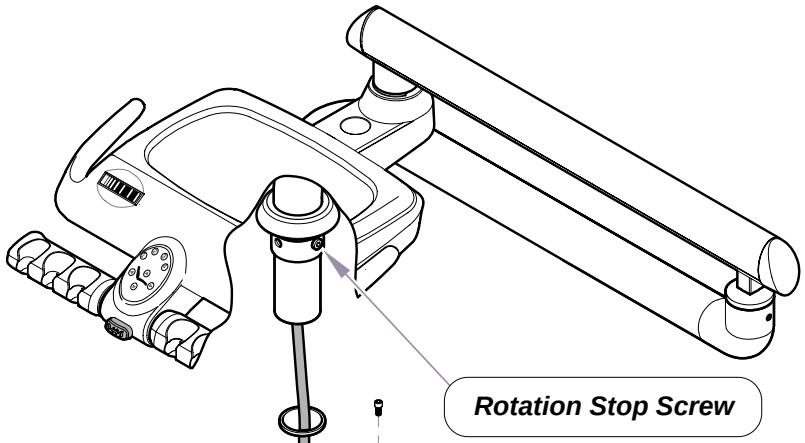
Parts Bag Contents
Stop Pins 2
Bearing Washer 1
Screws 3

Special Tools
Level

CE 0088

Step 4: Rotate arm to verify proper operation.

For LH mtd. console only:
Move rotation stop screw to opposite hole.



Rotation Stop Screw

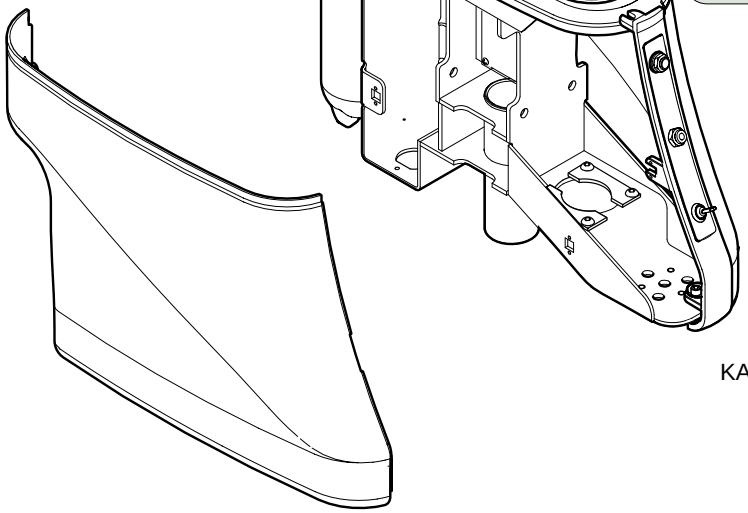
Step 3: Install bearing washer.
Insert mounting post into console bearing.

Step 2: Install console bearing.
Secure with three screws.

Note: *Position console bearing so that set screws are accessible thru holes.*

Step 5: *To adjust rotational "drag":*
Tighten / loosen console bearing set screws.

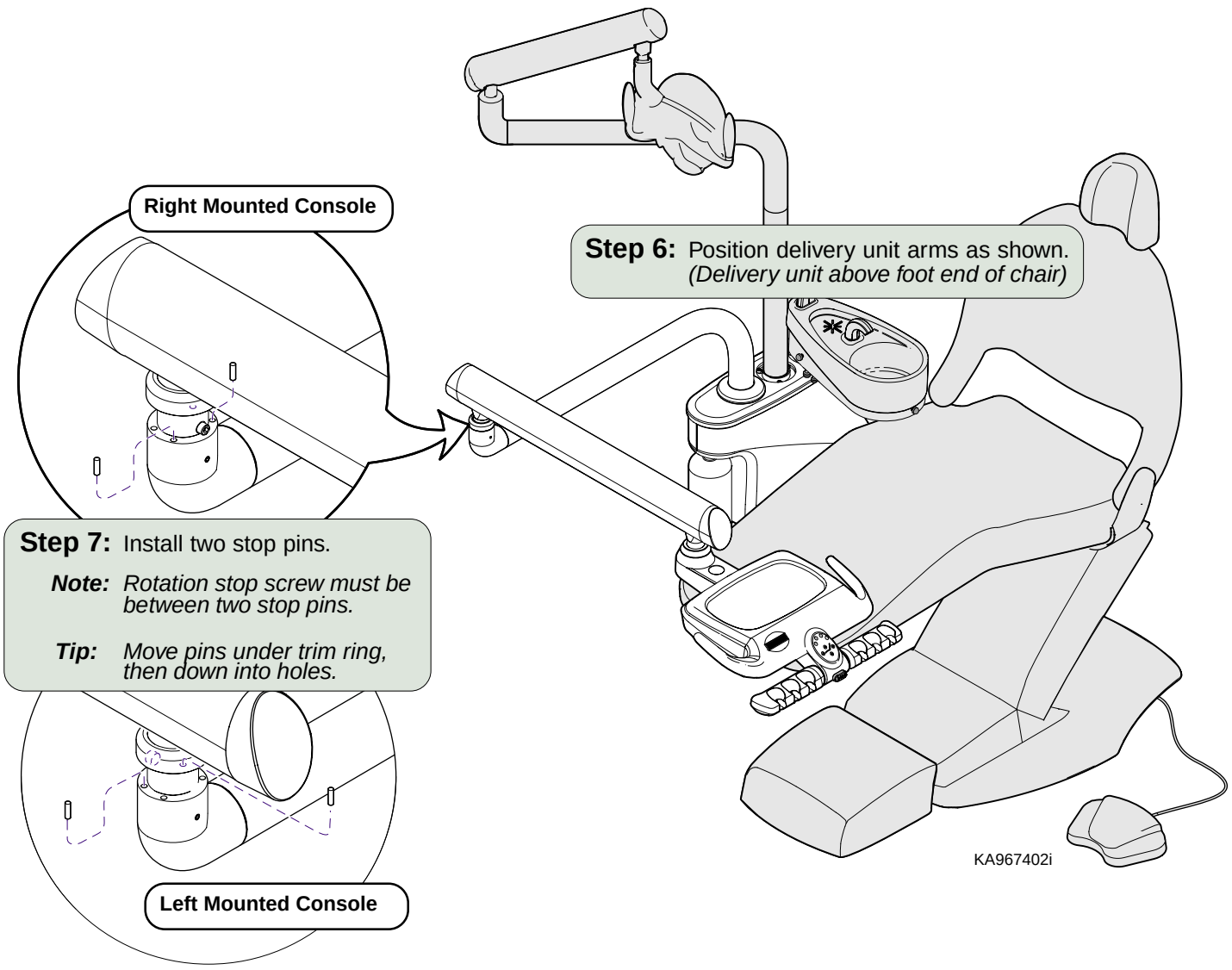
Step 1: Remove console side cover.

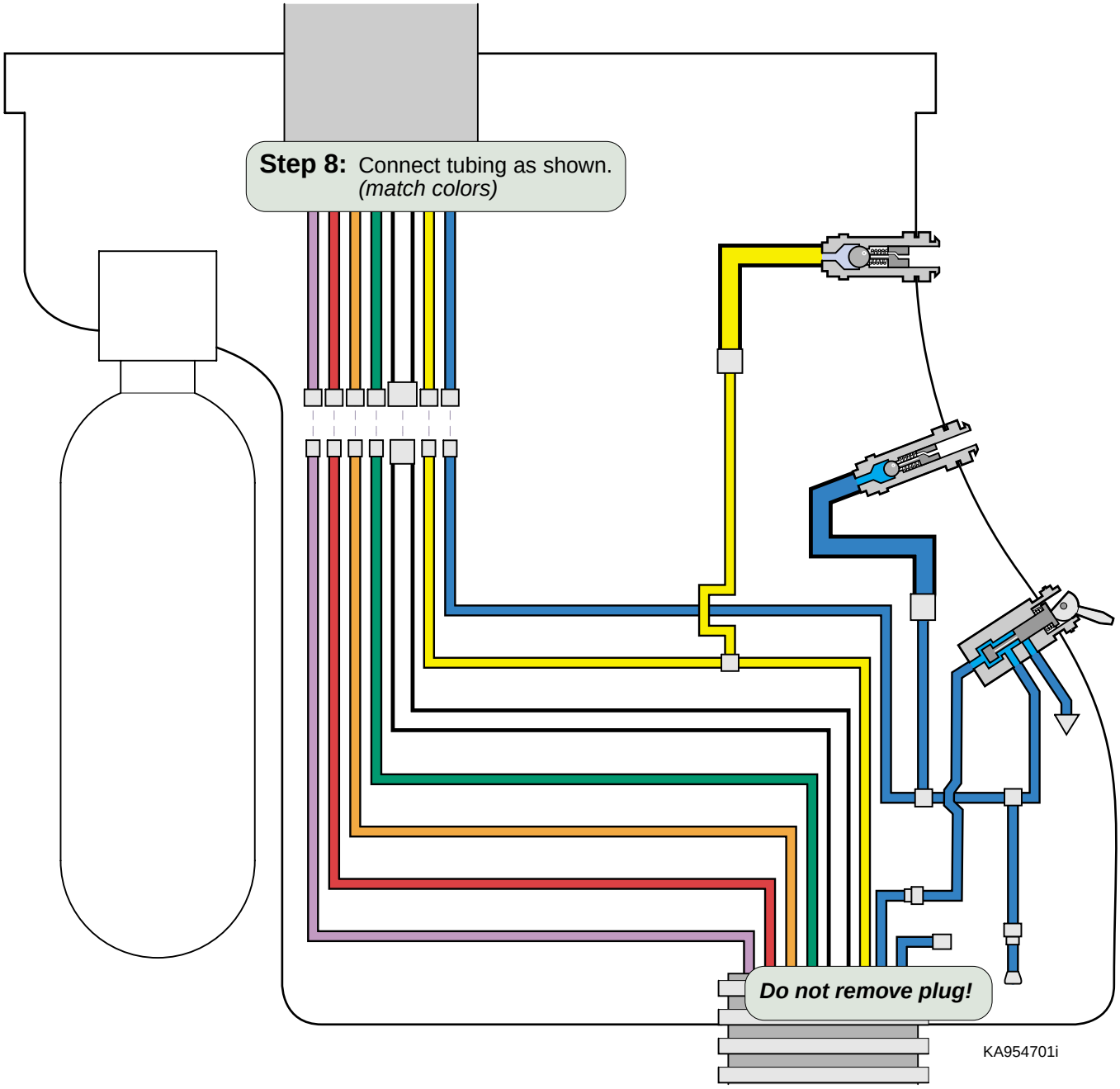


KA954502i

Equipment Alert

Stop pins must be installed correctly to ensure proper operation.


Right Mounted Console
Step 6: Position delivery unit arms as shown. (Delivery unit above foot end of chair)
Step 7: Install two stop pins.
Note: Rotation stop screw must be between two stop pins.
Tip: Move pins under trim ring, then down into holes.
Left Mounted Console
KA967402i



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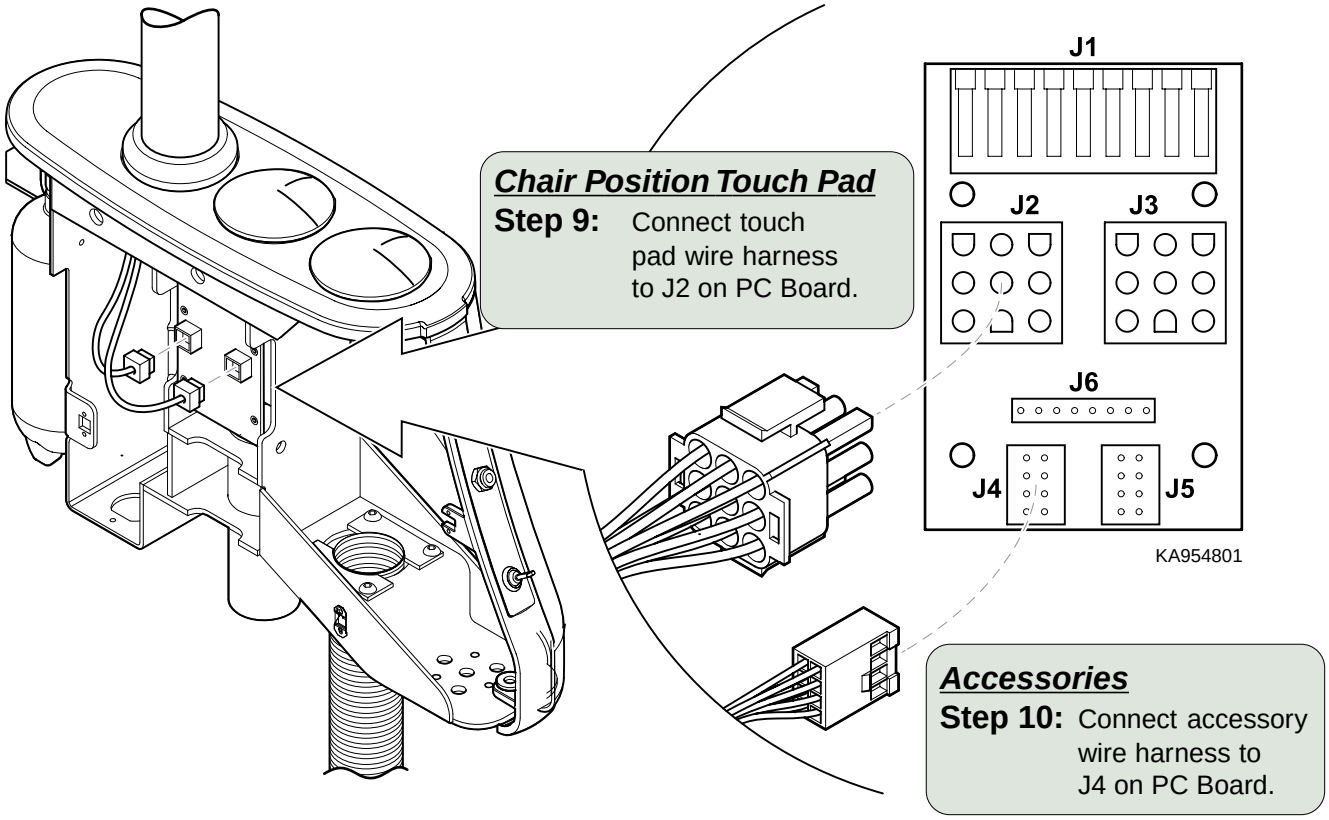

Chair Position Touch Pad

Step 9: Connect touch pad wire harness to J2 on PC Board.

Accessories

Step 10: Connect accessory wire harness to J4 on PC Board.

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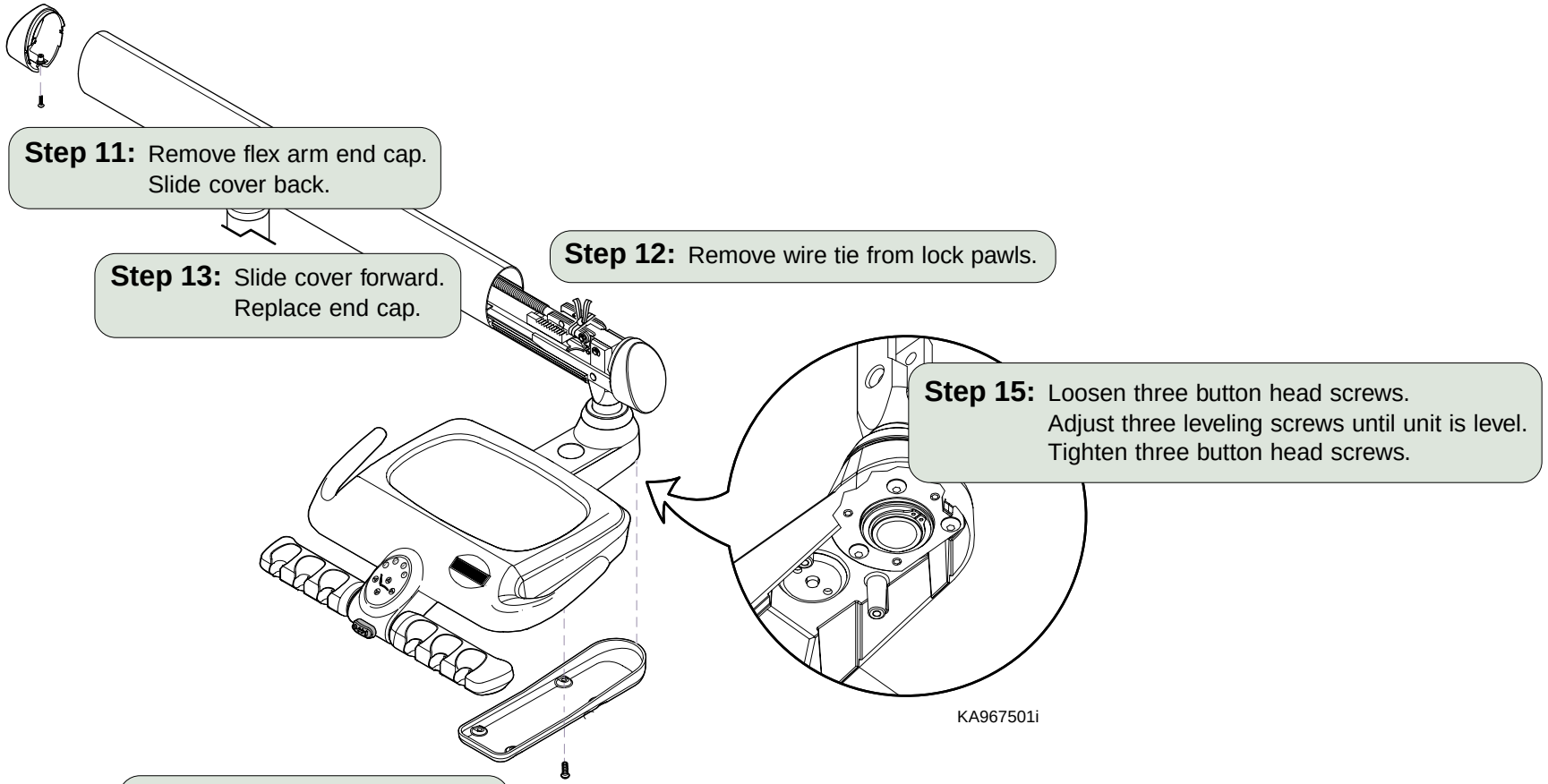

Step 11: Remove flex arm end cap.
Slide cover back.

Step 12: Remove wire tie from lock pawls.

Step 13: Slide cover forward.
Replace end cap.

Step 15: Loosen three button head screws.
Adjust three leveling screws until unit is level.
Tighten three button head screws.

Step 14: Remove bottom cover.

Step 16: Replace bottom cover.

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